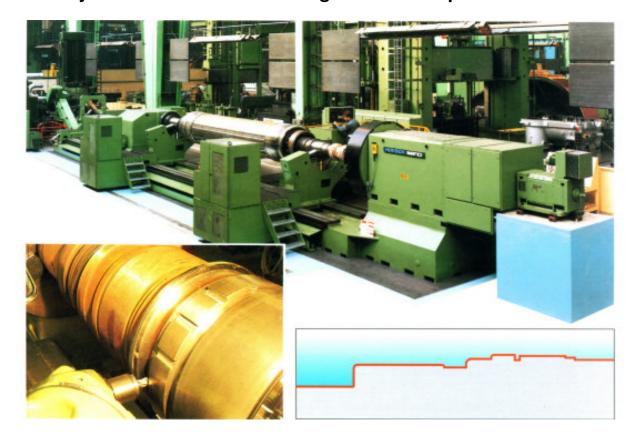
## Finishing lathe D 1800 N-YFS-1

### with numerical path control

hydrostatic saddle guide ways hydrostatic worm for the longitudinal transport of the saddle



## Field of application of the MAT (Hoesch MFD) finishing lathes

The machines of this series are used for finish- machining generator shafts, turbine rotors and similar workpieces requiring highest accuracy. Due to the continuous development of the components with regard to a larger- scaled and more automated application, this machine series is setting standards.

In combination with CNC- controls, the MAT- finishing lathes guarantee highest grade of economy, availability and accuracy when finish- machining.

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## Special design features of the MAT (Hoesch MFD) finishing lathes

- load conform and stable machine construction
- hydrostatic saddle sliding guide ways, i.e. wear- resistant guides in longitudinal and transverse direction
- hydrostatic worm for the longitudinal transport of the saddle
- thermo- symmetrical headstock design
- automatic supervision of the machine



# Execution example of a Hoesch MFD Finishing lathe D 1800 N-YFS-1

### Machine no. 6078

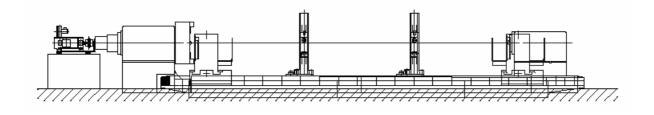
### **Technical main data**

Max. turning diameter	1.800	mm
Centre distance	18.000	mm
Max. weight of workpiece	100.000	kg
Main drive capacity	110	kŴ

### **Special accessories**

- ◊ steadies
- boring and milling unit
- ◊ surface grinding unit
- band grinding unit

*The flexible concept of this machine type allows for an individual determination of accessories and dimensions. Standard series up to 5.500 mm turning diameter.* 



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